



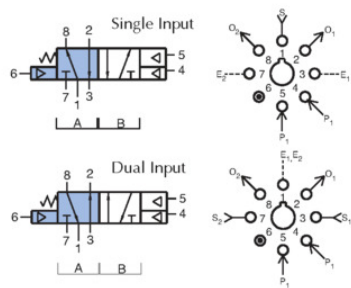
4-Way Valves

R-431



Air Flow	250 l/min @ 100 psig
Max PSI	150 psig
Temperature Range	32 to 180°F
Weight (lbs.)	0.3200

4-Way Spring Return, Fully-Ported, Twin Pilot Valve



Pilot			Position
6	5	4	
off	off	off	A
off	off	on	B
off	on	on	B
off	on	off	B
on	off	off	A
on	off	on	A
on	on	off	B*

*Dependent on pressure relation of port 5 and 6

